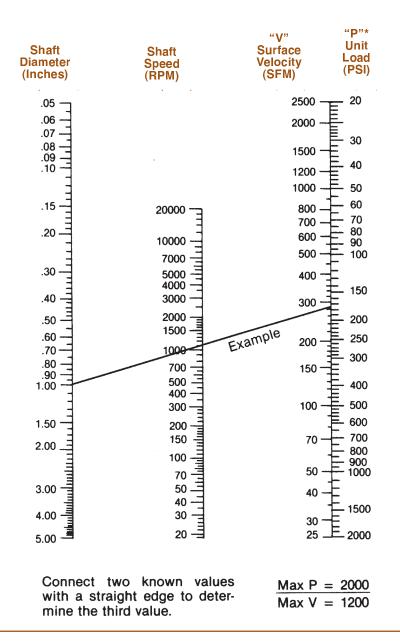
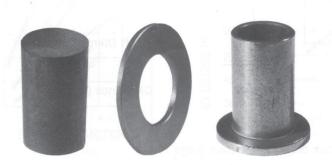
LOAD AND SPEED ("PV") CHART

BASED ON CONTINUOUS ROTATION





TOLERANCES

Based on ASTM Specifications

SLEEVE AND FLANGE BEARING

	I.D. or O.D. Size: Up to 1-1/2" 1-1/2" to 2-1/2" 2-1/2" to 3" 3" to 4" 4" to 5" 5" to 6"	+ .000 + .000 + .000 + .000 + .000 + .000	001 0015 002 003 004 005	
	Length			
	Up to 1-1/2" 1-1/2" to 3" 3" to 5"	0. ± 0. ± 0. ±	075	
Flange Diameter				
	Up to 1-1/2"	±.0	05	
	1-1/2" to 3"	±.0	10	
	3" to 6"	± .0	25	
Flange thickness: Based on Flange O.D.				
	Up to 1-1/2"	±.0		
	1-1/2" to 3"	±.0		
	3" to 6"	± .0	15	
Concentricity				
	Up to 1-1/2"		03	
	1-1/2" to 2"		04	
	2" to 4" 4" to 5"		05 06	
	4 10 5	.0	00	

THRUST BEARING (WASHERS)

Incida	Diamete	,

Inside Diameter	
Up to 1-1/4"	± .005
1-1/4" to 2-1/2"	± .010
2-1/2" to 4"	± .015
4" to 6"	± .020
Outside Diameter	
Up to 1-1/2"	± .010
1-1/2" to 3"	± .015
3" to 4-1/2"	± .020
4-1/2 to 6"	± .025
Thickness	± .0025
Parallelism of Faces Based on O.D.	

Up to 1-1/2"

1-1/2" to 3-1/2" 3-1/2" to 6"

.002

.003 .004